

Date: Tuesday, 5/23/2006 8:08:06 AM
 User: Kim Juhlsitut

Process Sheet

SPLIT - 1

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: HANDLE		
Job Number	: 27081					
Estimate Number	: 10077					
P.O. Number	: N/A			Part Number	: D31105	
This Issue	: 5/23/2006		S.O. No.	: N/A		
Prsht Rev.	: NC			Drawing Number	: D3110 REV C	
First Issue	: N/A		Type	: PURCHASED PARTS		
Previous Run	: 24695			Project Number	: N/A	
Written By	:			Drawing Revision	: C	
Checked & Approved By	:			Material	: N/A	
Comment	: Est. B: 04.02.25 Reformat NG			Due Date	: 5/30/2006	
				Qty:	5 Um: Each	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	PG	PURCHASING
	Comment: PURCHASING	cLoc6105124
	Issue P/O: 1314	
	Description: Handle Possible Supplier: Adams Rite P/N: 4298	
	Certificate of Conformity is required	
2.0	4298	HANDLE
	Comment: Qty.: 1.0000 Each(s)/Unit Total : 5.0000 Each(s)	
	Handle	
3.0	PACKAGING 1	PACKAGING RESOURCE #1
	Comment: PACKAGING RESOURCE #1	
	Receive & Inspect For Transit Damage	
	Ensure material certification is attached	
4.0	QC6	DIMENSIONAL CHECK
	Comment: DIMENSIONAL CHECK	
	Ensure Material certification comply to Dwg D3110	
5.0	HAAS1	HAAS CNC VERTICAL MACHINING #1
	Comment: HAAS CNC VERTICAL MACHINING #1	

1-TAKE LOCK RING AND WASHERS OFF HANDLE AND PUT ASSIDE, DO NOT MISS-MATCH THEM

2-MACHINE AS PER FOLIO FA622 & DWG D3110

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____

PAR #: _____

Fault Category: _____

NCR:

Yes No DQA: 

Date: 01/01/02

NOTE: Date & initial all entries

QA: N/C Closed: _____

Date: _____

Date: Tuesday, 5/23/2006 8:08:07 AM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HANDLE

Job Number: 27081

Part Number: D31105

Job Number:



Seq. #: Machine Or Operation:

Description :

3-DEBURR

En 06/12/28 (x6)

6.0 QC2

INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

En 06/12/28 (x6)

7.0 QC8

SECOND CHECK



Comment: SECOND CHECK

On 06/12/28 (6)

8.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST407

Identify with p/n and b/n using fine point permanent ink marker.

~~EB02/02~~ 07/01/02 (0)

9.0 DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Inspection Level 21

07/01/02 (6)

Job Completion



07/01/02

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

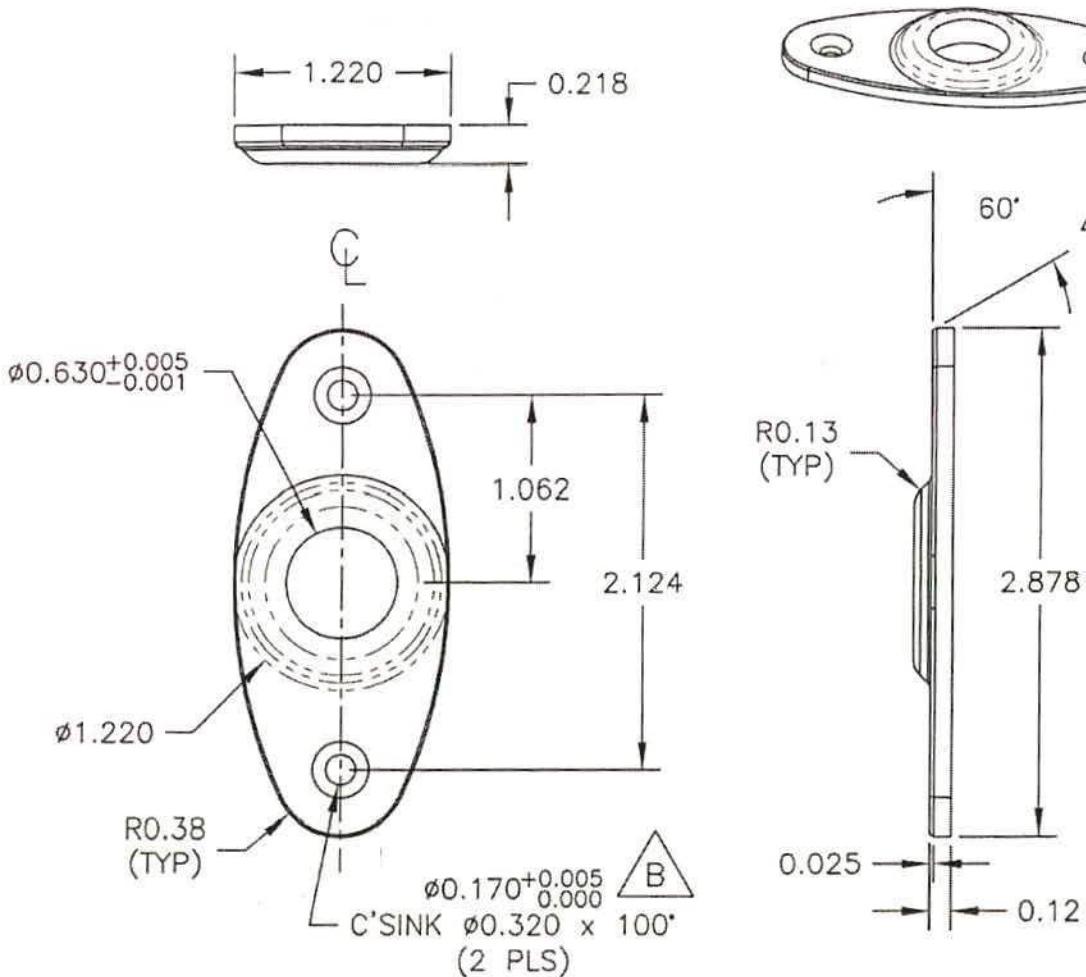
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries QA: N/C Closed: _____ Date: _____

DART

DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[initials]</i>	APPROVED <i>[initials]</i>	DRAWING NO. D3110	REV. C SHEET 1 OF 3
DATE 05.12.14		TITLE HANDLE	SCALE 1:1
A	02.04.11	NEW ISSUE	
B	04.10.18	ADD PART MARKING, TOLERANCES	
C	05.12.14	REVISE D3110-5	

RELEASED05.12.15 *[initials]***D3110-1 ESCUTCHEON****NOTES:**

- 1) MATERIAL: 6061-T6 BAR (QQ-A-200/8 OR QQ-A-225/8) 0.250 THICK (M6061T6B)
- 2) FINISH: POLISHED
- 3) BREAK ALL UNMARKED SHARP EDGES 0.010 TO 0.020
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE INCHES
- 6) REPLACES ADAMS RITE P/N AR75
- 7) IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK MARKER

SHOP COPY
RETURN TO
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WORK ORDER
NO. 27081

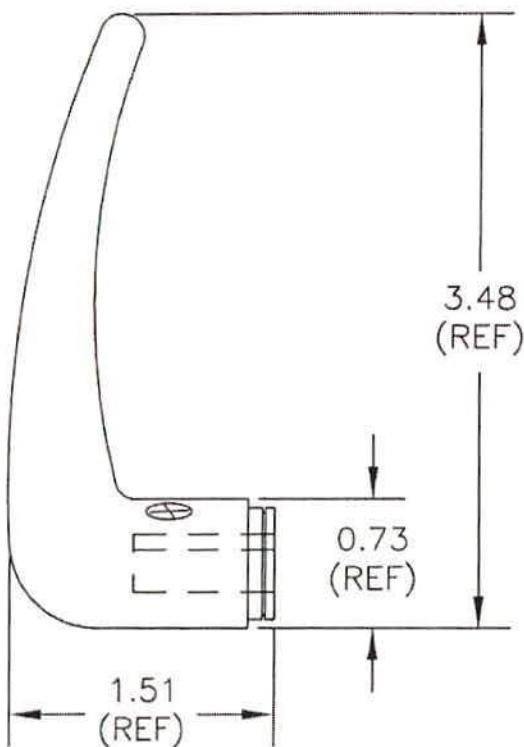
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DATE 05.12.14		TITLE HANDLE	SCALE 1:1

RELEASED

05.12.15 *[initials]*D3110-3 HANDLENOTES:

- 1) POSSIBLE SUPPLIERS: ADAMS RITE P/N AR34
BELL P/N 70-027-1
PREMIER P/N 034-23002-01
- 2) IDENTIFY WITH DART P/N USING FINE POINT PERMANENT INK MARKER

*SHOP COPY**RETURN TO**ENGINEERING**UNCONTROLLED COPY**SUBJECT TO AMENDMENT**WITHOUT NOTICE**WORK ORDER**27081*

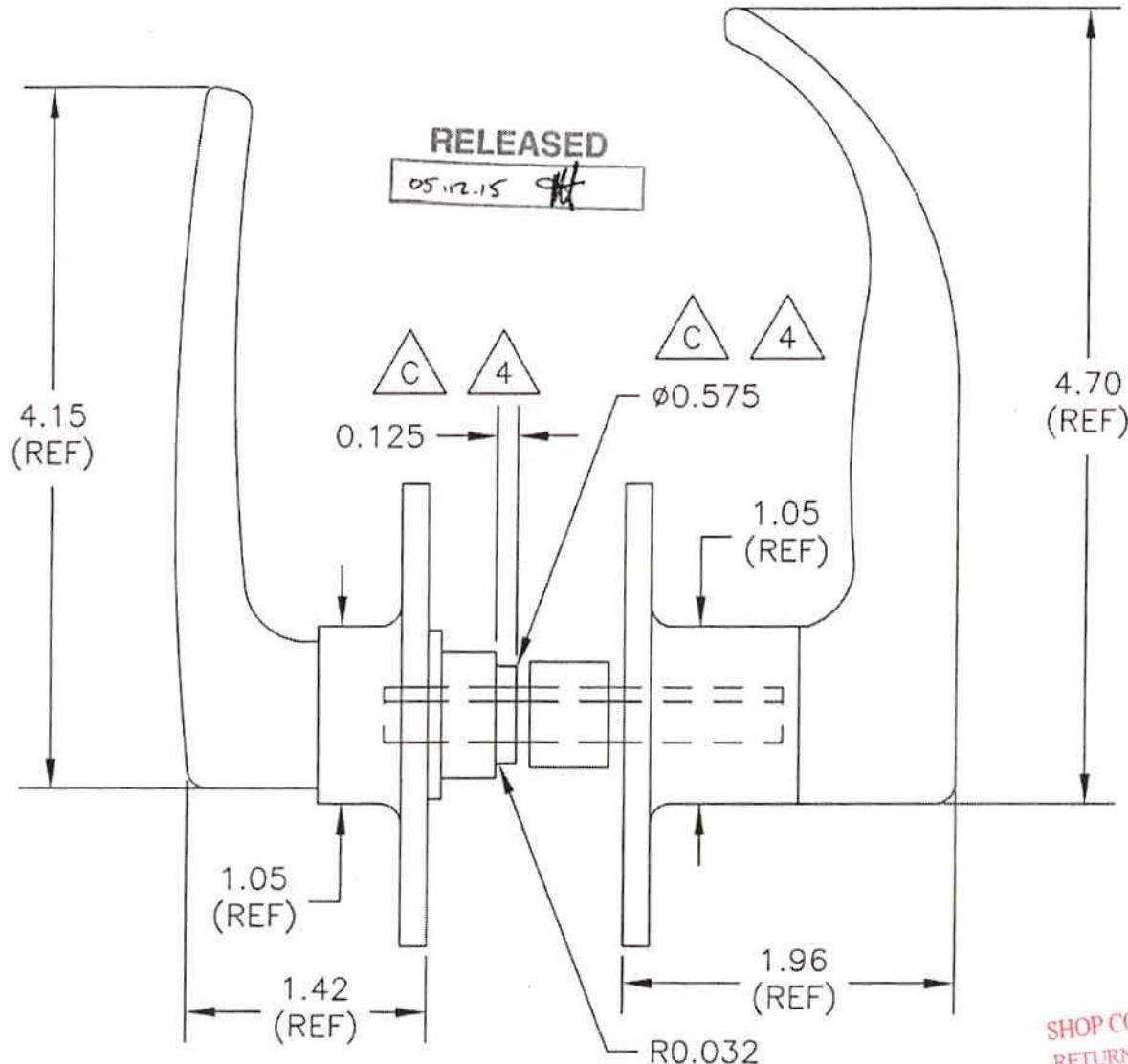
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DART

DESIGN RF	DRAWN BY RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED <i>[initials]</i>	APPROVED <i>[initials]</i>	DRAWING NO. D3110
DATE 05.12.14	TITLE HANDLE	REV. C SHEET 3 OF 3 SCALE 1:1

SPECIFICATION CONTROL DRAWING**D3110-5 HANDLE****NOTES:**

- 1) POSSIBLE SUPPLIER: ADAMS RITE P/N 4298
- 2) IDENTIFY WITH PART P/N USING FINE POINT PERMANENT INK MARKER
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) MODIFY STEM AS SHOWN
- 5) BREAK ALL SHARP EDGES 0.005 TO 0.010

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WITHOUT NOTICE
WORK ORDER
NO 27081

PACKING SLIP

Eagle Copters Maintenance Ltd

823 McTavish Rd, NE
Calgary, Alberta T2E 7G9
Canada

Date Shipped: May 31, 2006

Telephone: (403) 250-7370

Fax: (403) 250-7110

* Aircraft On Ground *

Shipment number: SH#-002997

Manifest number:

Ship To: Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, Ontario K6A 1K7
Canada

Ship Via: FED EX

Carrier Terms:

Waybill: 7927 5685 5537

Shipping Instructions: Attn; C Lavoie

Customer P.O. Number: 1314

Phone: (613) 632-3336

Item	Part Number	Part Description	Current Location	Qty	UOM	Serial Number	Lot Number
1	4298	LOCK ASSY	Shipping Area	1	Each		LT-06-004249

Type of sale: Outright

Sales Order Number: SO06-01317.001

Eagle PO Number

Comments

* End of Report *

Lot No:	LT-06-004249

Bin No: **1168**
Received: 03/09/2006
Part No: **4298**
Description: LOCK ASSY

Serial #: New
Condition:
Cure Date:
Manufacturer:
Cycles _____
Hours _____
0.0

Total Time:
TSO: _____

Details of work performed/reason for removal

Additional work to be performed upon installation

The maintenance described has been performed in accordance with the applicable standards of airworthiness

LIC No./Stamp

Eagle
6-81
39

May 31, 2006

Inspector

Maintenance Release

>> den

Packing Slip line item has already been printed.

Eagle Copters Maintenance Ltd

823 McTavish Rd, NE
Calgary, Alberta T2E 7G9
Canada

PACKING SLIP

Date Shipped: May 31, 2006

Telephone: (403) 250-7370

Fax: (403) 250-7110

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Type of sale: Outright

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Eagle PO Number

Comments

* End of Report *

>> denotes that the Packing Slip line item has already been printed.

PackingSlip.rpt

Form 9727 v109

Page 1 of 1

Printed: 5/31/2006 4:43:38PM

Ref 120

001/001

EAGLE COPTERS-STORES

06/31/2006 17:37 FAX 14092507301

DART AEROSPACE LTD	Work Order:	27081
Description: HANDLE	Part Number:	D3110-5
Inspection Dwg: D3110 , Rev: C		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

First Article Prototype

Measured by:	E	Audited by:	ML	Prototype Approval:	W/A
Date:	06/12/28	Date:	06/12/28	Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	